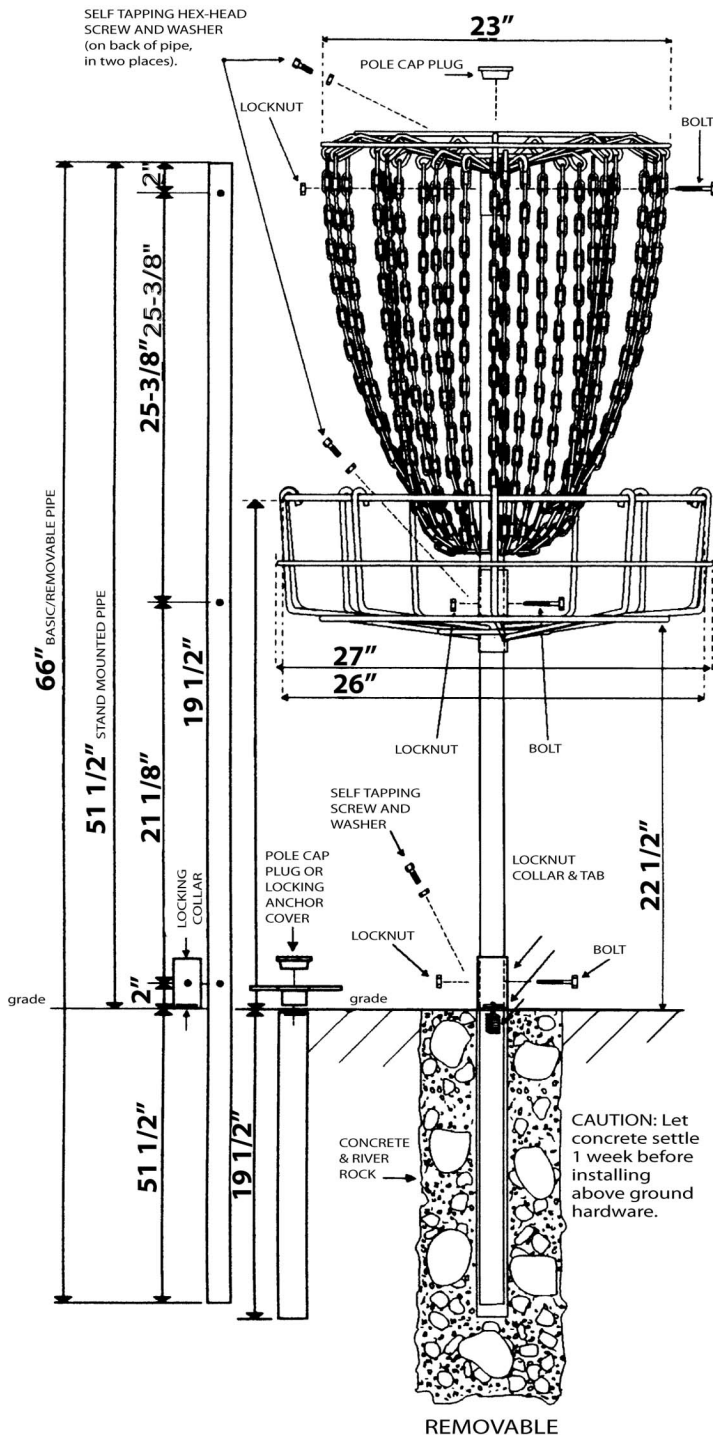


# DISCRAFT ChainStar™

## TARGET ASSEMBLY INSTRUCTIONS



**POLE** - (66") - 1 1/2 in. I.D., 1 15/16 in. O.D. hot-dipped galvanized pipe, drilled. The holes closest to one end of the pole are for the chain assembly. This end should also have a red pole cap plug. The middle set of holes are for the basket assembly. The bottom set of holes are for the locking collar for removable Chainstars™. When installing without a sleeve, the middle hole of the three top holes should face towards the tee.

**CHAIN ASSEMBLY** - Welded and hot-dipped galvanized. 12 outer sliding links and chains, 6 midway. All 24 chains assembled with heavy duty "S" hooks to allow freer movement of chains. 6 inch sleeve - bolt, hex head nut and washer (will not vibrate loose like one-way screws).

**CHAIN ASSEMBLY INSTRUCTIONS** - 3/8 inch steel rod, welded and hot-dipped galvanized. 6" sleeve - bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer (will not vibrate loose like one-way screws).

### TRAPPER™ BASKET ASSEMBLY INSTRUCTIONS

Slide Basket Assembly down pole (basket facing up), until holes in collar align with holes in middle of pole. Fasten with bolt, hex head nut and nylon insert locknut, hex head tec screw, internal tooth star lock washer (will not vibrate loose like one-way screws).

### REMOVABLE CHAINSTAR™ LOCKING COLLAR -

Welded and hot-dipped galvanized. 4" locknut, hex head tec screw, internal tooth star lock washer (will not vibrate loose like one-way screws).

**LOCKING COLLAR ASSEMBLY** - Slide the locking collar, with the locking tab at the bottom of collar, up pole to bottom set of holes. Align holes in locking collar with hole in pole and head tec screw, internal tooth star lock washer. After the locking collar is fastened, the pole can be placed in sleeve to complete installation.

Note: The LOCKING TAB should always be pointing at the tee.

### GROUND SLEEVE - 19 1/2"x 2 1/8" O.D. pipe, drilled.

Install flush to ground with matching locking tab aiming at the tee.

### CONCRETE AND RIVER ROCK - (Used to stabilize anchor until cement sets) - Approximately 1 cubic foot

(concrete, river rock and lock not furnished).

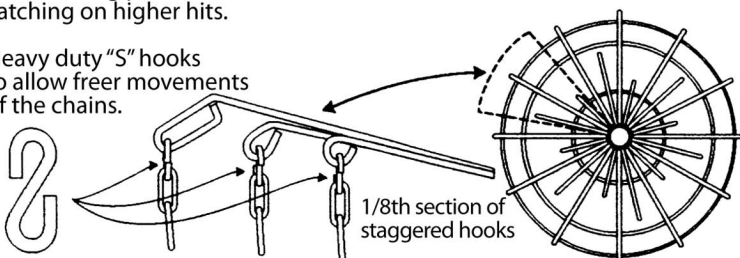
CAUTION: Let concrete settle 1 week before installing above ground hardware.

## THE DISCRAFT CHAINSTAR™

24 Chains hung in staggered formations to optimize disc catching plus outside slider chains to increase catching on higher hits.

Heavy duty "S" hooks to allow freer movements of the chains.

TOP VIEW

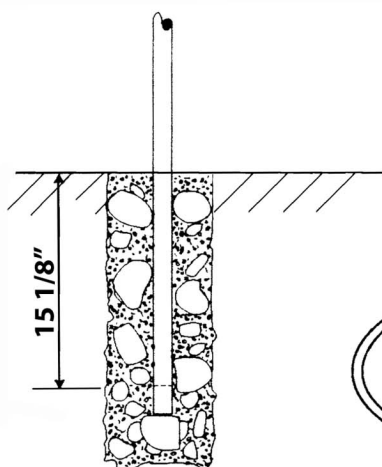


U.S. PATENTS 4461484, 4792143, and other patents pending © DGA 1992  
Illustrations and Designed by: valheadrick@yahoo.com

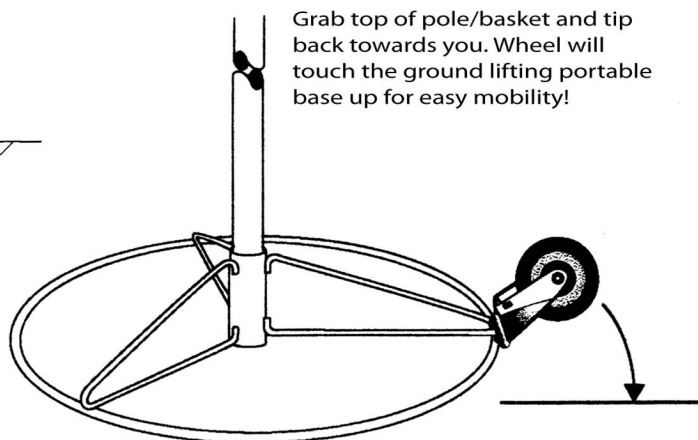
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## ANCHOR OPTIONS



BASIC



STAND MOUNDED  
(welded steel hot-dipped  
galvanized lifetime base)

## GROUND SLEEVE INSTALLATION INSTRUCTIONS

Dig hole for ground sleeve. Recommended hole size is 8 inches in diameter and 24 inches deep. Place sleeve in center of hole.

**IMPORTANT:** Aim ground sleeve locking tab down flight path of hole. Position anchor flush with grade to prevent mower damage.

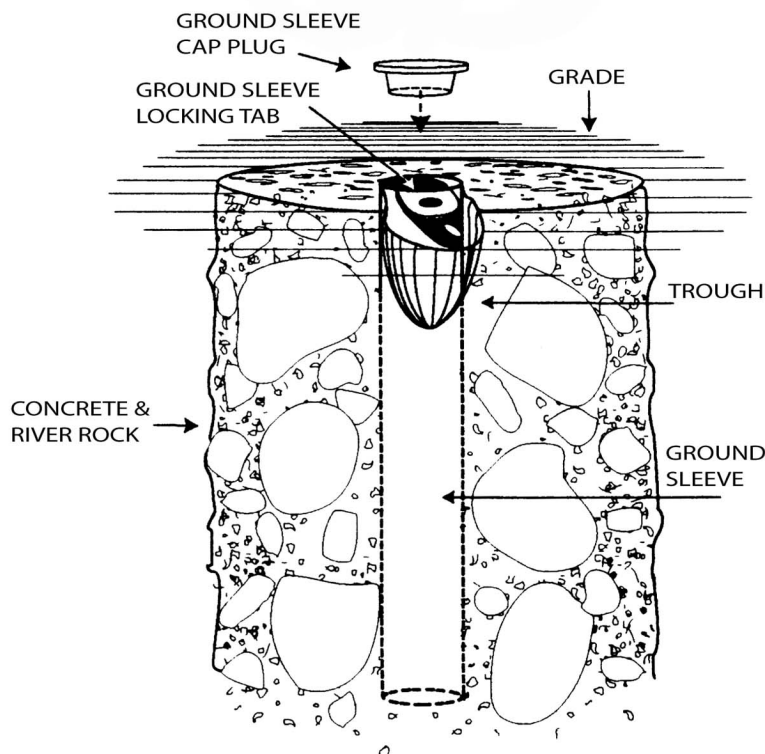
Pour in concrete flush with grade and top of sleeve. DO NOT allow any concrete inside top of sleeve. Use river rock to stabilize sleeve until cement sets (concrete and river rock not included).

Insert one of the poles into the sleeve and plumb with level on side of pole, then remove pole.

Before concrete sets, form a 2" deep trough starting under the locking tab and ending at the side of the hole to allow room for padlock (not included), below grade.

**IMPORTANT:** Let concrete cure for 1 week before installing above-ground hardware.

If hole is removed, place ground sleeve cap in top of sleeve to prevent dirt and rocks from getting in.



REMOVABLE